

Circuit breakers / Manual motor starters, Type CTI 15

Introduction



Circuit breakers/Manual motor starters CTI 15 cover the power ranges 0.09-7.5 kW

This product range is modular, flexible, and offers a large selection of clip-on auxiliary functions and accessories: auxiliary contact blocks, shunt releases, connection terminal, bus bars and enclosures.

Features

- Short-circuit protection: An advanced and fast reacting contact system with arc-control devices give CTI high short-circuit break capability which makes them very suitable for the protection of electrical panels.
- Indicating functions:
- condition (ON or OFF)

- Supply isolation:
 - operation switch (manual motor starter)
 - isolation switch (with locking device)
- emergency stop switch (with undervoltage trip)

Ordering



Circuit breakers/Manual motor starters CTI 15

AC-3 load U _e 380-415 V kW	Range Motor starter A	Electromagnetic trip current A	Code no.	Туре
0.09	0.25 - 0.4	4.4	047B3051	
0.12	0.4 - 0.63	6.9	047B3052	
0.37	0.63 - 1.0	11	047B3053	
0.55	1.0 - 1.6	18	047B3054	
0.75	1.6 - 2.5	28	047B3055	CTI 15
1.5	2.5 - 4.0	44	047B3056	
2.5	4.0 - 6.3	69	047B3057	
5.5	6.3 - 10	110	047B3058	
7.5	10 - 16	176	047B3059	

CTI 15

INDUSTRIAL CONTROLS IC.PD.C00.C1.02 - 520B1835



Accessories for circuit breakers/manual motor starters CTI 15

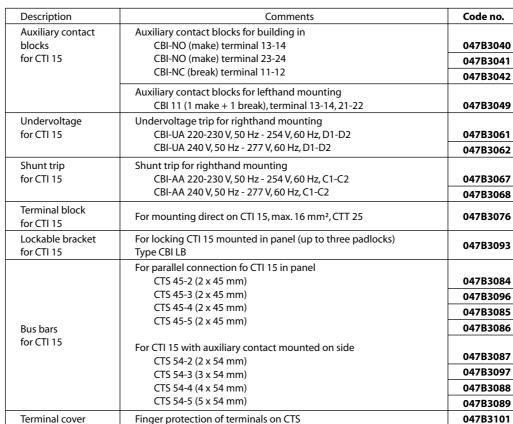




CBI - 11 Auxiliary contact block



CBI - UA/ CBI - AA Undervoltage trip/ Shunt trip





Application	Pushbuttons	Knockouts	Code no.	Type 1) 2)
CTI 15	Start-Stop/reset	4 Pg 16/4 Pg 21	047B3091	BXI 55

¹⁾ With neutral and earth terminals

Accessories for enclosures and circuit breakers

Description	Comments	Code no.
Lock fittings for boxes BXI	for use in servicing and inspection on BXI enclosures, type CBI LA	047B3092
Diaphragm for BXI 55	For replacement in BXI enclosure	047B3099



For CTI 15





Terminal cover for CTS

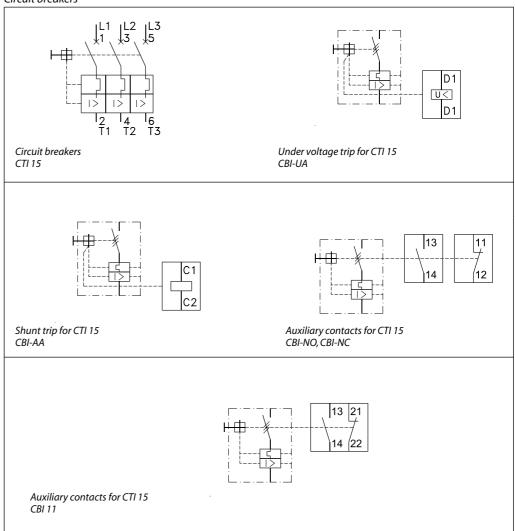


The enclosure also leaves space for a shunt release or an undervoltage release.

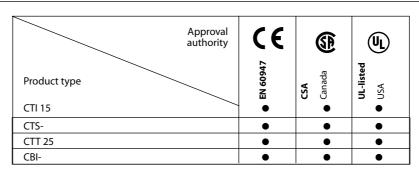
Circuit breakers/ Manual motor starters CTI 15

Contact symbols and terminal markings





Approvals



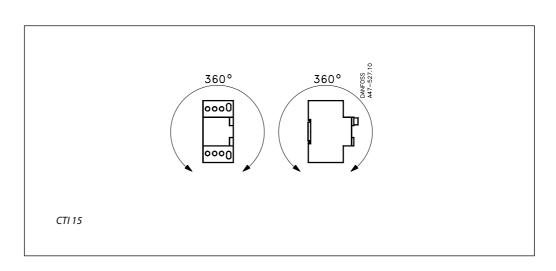
Approved



General data

Parameter	c	Туре		
raiailietei	5	CTI 15		
Isolation voltage	IEC, cULus	690 V		
Pulse voltage	Pulse voltage			
Rated frequency range		40-60 Hz		
Ambient temperature	Storage/transport	-25 °C - +80 °C		
Ambient temperature	Operation	-25 °C - +60 °C		
Temperature compensated		-20 °C - +60 °C		
Weather resistance	(IEC 68) Temp./rel. humidity	40 °C, 92% RH: 56 days		
weather resistance	Temperate climate	23 °C, 83% RH/40 °C, 93% RH		
Vibration (IEC 68) (all directions)	> 7,5 g, 10 - 150 Hz			
Shock (IEC 68-2-27)		30 g, 20 ms		
Degree of protection		IP 20		
Installation orientation		Any direction		
Rated current		0.25 - 16 A		
Release range		9		
Differential release		no		
Magnetic trip (leF max. = setting range max	. value)	11 x l _{eF} max		
No. of operations per hour		30		
Mechanical life (operations)	Mechanical life (operations)			
Electrical life (operations)		50.000		
Release time on short-circuiting	2 ms			
Power loss, typical		7 W		

Mounting direction





Max. motor load AC-2 and AC-3 operation

The table contains kW values of rated motor sizes according to IEC 60072 which fits to the current range of the circuit breaker.

Sometimes more than one rated current fits to the range. In such cases both values are given and they are valid for AC-2 as well as for AC-3.

	Setting range		Мо	otor on operating voltage - Rated output in kW					
Туре		230-2	230-240 V		400-415 V		0 V	690 V	
	[A]	[k\	W]	[k\	W]	[k'	W]	[k'	W]
	0.25 - 0.4	-		0.09	0.12	-		-	
	0.4 - 0.63	0.06	0.09	0.12	0.18	0.18	0.25	0.25	0.37
	0.63 - 1.0	0.12	0.18	0.18	0.25	0.25	0.37	0.37	0.55
	1.0 - 1.6	0.18	0.25	0.37	0.55	0.55	0.75	0.75	1.1
CTI 15	1.6 - 2.5	0.37	0.55	0.75	1.1	1.	1	1.5	1.8
	2.5 - 4.0	0.55	0.75	1.1	1.8	1.5	2.2	2.2	3.0
	4.0 - 6.3	1.1	1.5	1.8	3.0	3.0	3.7	3.7	4.0
	6.3 - 10	1.8	2.2	3.0	4.0	3.7	6.3	5.5	7.5
	10 -16	3.0	4.0	5.5	7.5	6.3	10	10	13

Accessories for circuit breaker CTI 15

Max. load on supply block, current limiter, connection terminal and bus bar.

Application	Туре	Description	Thermal current Ith A	Voltage supply V
CTL 15 CTT 25		Connection terminal	63	690
CTI 15	CTS-	Bus bars	63	

Accessories for circuit breakers

Loads on auxiliary contact blocks

					Load [A]							
Application Type		ype Description		:h	AC-15				DC-13			
Application				220 -	380 -							
				60°C	240 V	415 V	500 V	690 V	24 V	48 V	110 V	220 V
	CBI-NO/NC	Auxiliary contact for building in	6	4	2	1	0.8	0.5	2	0.6	0.2	0.1
CTI 15	CBI 11	Auxiliary contact for building on (force-actuated PLC-compatible H contact)	10	6	2	1	0.8	0.5	2	0.6	0.2	0.1

Power consumption, undervoltage and shunt trip

	I OWEI COIISUI	ription, unu	ervollage and shant trip			
	Application	Туре	Description			
			Undervoltage trip for building on	Rated control voltage U _s		24-380 V/50 Hz, 28-440 V/60 Hz
	CTI 15	CBI-UA		Function voltage	Make	0.8 to 1,1 x U _S
					Break	0.35 to 0.7 x U _S
	CILIS					100% make, max. 1.2 U _s
		CBI-AA	Shunt trip for building on	Coil consumption	Make	5 VA, 6 W
				Con consumption	Holdina	3 VA, 1.2 W

Terminations

	_	_	Terminals		Single and	High	Tightening
Application	Туре	Comments	1-3-5	2-4-6	multi core [mm²]	capacity [mm²]	torque [Nm]
	CTI 15	Circuit breaker 16 A	•	•	1-6	1-4	2.5
	CBI-NO/NC	Auxiliary contacts for CTI 15			0.75 - 4	0.75 - 2.5	2.5
CTI 15	CBI 11	Auxiliary contacts for CTI 15			0.75 - 4	0.75 - 2.5	2.5
CTI 15	CBI - AA	Shunt release for CTI 15			0.75 - 4	0.75 - 2.5	2.5
	CBI - UA	Undervoltage release for CTI 15			0.75 - 4	0.75 - 2.5	2.5
	CTT 25	Connection block for CTI 15	•		6 - 25	4 - 16	4

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Circuit breakers/ Manual motor starters CTI 15

UL/CSA-approved loads

	C-44:	Motor load in hp (AC-3)						
Type	Setting range [A]	1	-phase opera	tion	3-phase operation			
	[A]	115 V	230 V	200 V	230 V	460 V	575 V	
	0.63 - 1.0					1/2	3/4	
	1.0 - 1.6		1/10	1/10		1	1	
	1.6 - 2.5	1/10	1/6	1/6	3/4	1.5	2	
CTI 15	2.5 - 4	1/8	1/3	1/3	1	3	3	
	4 - 6.3	1/4	3/4	3/4	2	5	5	
	6.3 - 10	1/2	1,5	1,5	3	7.5	10	
	10 - 16	1	3	3	5	10	15	

Terminations UL/CSA

Application	Type Comments		Terminals		Single and multi core	Tightening torque
			1-3-5	2-4-6	[AWG]	[lb-in]
	CTI 15	Circuit breaker 16 A	•	•	16 - 12	20 - 26
	CBI-NO/NC	Auxiliary contacts for CTI 15			18 - 14	20 - 26
CTI 15	CBI 11	Auxiliary contacts for CTI 15			18 - 14	20 - 26
CILIS	CBI-AA	Shunt release for CTI 15			18 - 14	20 - 26
	CBI-UA	Undervoltage release for CTI 15			18 - 14	20 - 26
	CTT 25	Connection block for CTI 15	•		14 - 6	36

UL/CSA approved loads

Application	Tuno	Description	Load		
Application	Type	Description	a.c.	d.c.	
CTI 15	CBI-NO/NC	Auxiliary contact for building in	Standard pilot	Light pilot	
CTI 15	CBI 11	Auxiliary contact for building in	duty B600	dutyR300	

Circuit breakers/ Manual motor starters CTI 15

Short circuit protection

Short circuit coordination is the connection between the specifications of the protection devices, such as fuses, circuit breakers, MCCB and its ability to resist short circuit.

Short circuit coordination type 1 Test demand

O-t-CO

O = Breaking a short circuiting

CO = Making and breaking a short circuiting

t = Defined pause (3 min)

No damage to equipment or personal injury may occur in the event of short circuit. However, contactors and thermal overload relays are not required to remain functional after short circuit.

Typically the maximum short circuit breaking capacity I_{cu} is in use when a plant is dimensioned according to coordination type 1.

Short circuit coordination type 2 Test demand

O-t-CO-t-CO

O = Breaking a short circuiting

CO = Making and breaking a short circuiting

t = Defined pause (3 min)

t= Defined pause (3 min)

No damage to equipment or personal injury may occur in the event of short circuit. However, light contact welding is permissible, provided that contacts can be separated without deformation, using a screwdriver for example. Contactors and thermal overload relays must remain completely functional after short circuit.

Typically the short circuit breaking capacity during operation I_{cs} is in use when a plant is dimensioned according to coordination type 2.

Terms	Remarks
Prospective short circuit current (I _{cc})	The prospective short circuit current is the current that flows during a bolt short circuiting without any short circuit protection device mounted.
Rated service short circuit breaking capacity (I _{cu})	The ultimate short circuit breaking capacity is the maximum short circuit current specified by the manufacturer that a circuit breaker can handle under circumstances specified in IEC 947-2 and in EN 60947-2
Rated service short circuit breaking capacity (I _{cs})	The rated service short circuit breaking capacity is the maximum short circuit current specified by the manufacturer that a circuit breaker can handle under circumstances specified in IEC 947-2 and in EN 60947-2
"r"-current	The "r"-current is a short circuit test current. The size of the "r"-current is determent by the nominal current of the product. (See below)
Iq current	lq –current is the maximum prospective short circuiting current stated by the manufacturer and often at the value 50 kA.
gl fuse	Indicates full short circuit protection at voltages 250V, 400V, 500V and 690V.
gL fuse	Indicates full shoert circuit protection of wires.
gG fuse	Indicates full short circuit protection at general applications. (Will replace gl- and gL –fuses)
T fuse	Description of an English standard fuse.
BS 88	British Standard for smeltesikringer

Contactor size	Prospective short circuit test current
Rated current at AC-3 load	"r" in kA
0 < I _e < 16	1
16 < I _e < 63	3
63 < I _e < 125	5
125 < I _e < 315	10
315 < I _e < 630	18
630 < I _e < 1000	30

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Fuses

T	Setting range	Fuses gl, aM, gL, gG and BS 88 type T when lcc > lcu					
Type	Α	220-240 V	380-415 V	500 V	690 V		
	0.25 - 0.4						
	0.4 - 0.63						
0.63 - 1.0 1.0 - 1.6							
	1.0 - 1.6						
CTI 15	1.6 - 2.5				25		
	2.5 - 4.0				35		
	4.0 - 6.3			63	-		
	6.3 - 10.0		63	50	-		
	10.0 - 16.0	50	50	50	-		

= Short-circuit-proof without fuse

Rated short-circuit breaking capacity I_{cn}

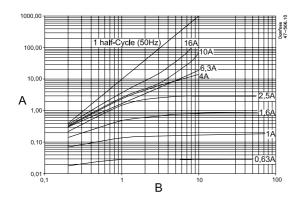
Circuit breaker

Туре	Thermal overload	Magnetic trip	Breaking capacity I _{Cn} in kA Short-circuit category I _{Cu} and I _{Cs} to IEC 947-2/EN 60947-2							
	relay	Release		220 - 240 V 380 - 415 V				00 V		0 V
	Setting range A	current A	lcu	lcs	lcu	lcs	lcu	lcs	lcu	lcs
	0.25 - 0.4	4.4	65	65	65	65	50	50	50	50
	0.4-0.63	6.9	65	65	65	65	50	50	50	50
	0.63 - 1.0	11	65	65	65	65	50	50	50	50
CTI 15	1.0 - 1.6	18	65	65	65	65	50	50	50	50
	1.6 - 2.5	28	50	50	50	50	50	50	4.5	4.5
	2.5 - 4.0	44	50	50	10	10	6	3	2	2
	4.0 - 6.3	69	50	50	10	10	10	10	-	-
	6.3 - 10	110	50	50	10	10	4.5	4.5	-	-
	10-16	176	20	16	8	6	4.5	4.5	-	-



Let-through graphs for circuit breaker CTI 15

Maximum let-through energy Rated voltage 400-415 V



 $\textbf{A} : \textit{Max. let-through energy} \, \big[\, i^2 \times dt \, [10^3 \times A^2 \times s] \,$

B: Prospective short-circuit current I_{cc}[kA]

The energy graph can be used to assess whether a lead is correctly protected against the thermal effect of a short-circuit current.

Column C shows the cross-sectional area of lead protected by the CTI 15 concerned.

The graph can be read as follows:

If the expected short-circuit current at the point of installation is set at 8 kA, and a CTI 15 - 10 A is required, the let-through energy will be 4000 A² and the necessary cross-section 1.5 mm²

Calculation example:

The following generally applies to leads subject to brief overload:

$$t = \left(\frac{k \times S}{I}\right)^2$$
 which gives $I^2 \times t = k^2 \times S^2$

Where t = duration of short-circuit current in seconds

 $S = cross-section of lead in \,mm^2$

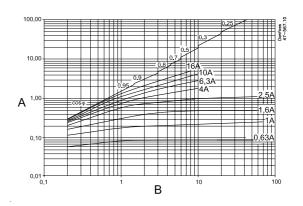
 $I = short-circuit current in A_{eff}$

k = a constant which for PVC-insulated Cu wire = 115

Thus, for a 1.5 mm 2 PVC-insulated Cu wire, I^2 x t = (115 x 1.5) 2 = 29756 A 2 s.

From the energy graph it can be seen that with I_{cc} = 8 kA a CTI 15 with max. range setting = 10 A only allows about 20000 A²s through and therefore protects the lead satisfactorily.

Maximum let-through current Rated voltage 400-415 V

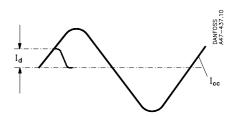


A: Max. let-through current $I_D[kA]$

B: Prospective short-circuit current I [kA]

The theoretical short-circuit current I_{cc} (prospective short-circuit current) is limited by CTI 15. I_d is the maximum let-through current (highest momentary value of the limited short-circuit current). This value is given in the graph as a function of the prospective short-circuit current.

The graphs have been plotted for eight different CTI 15 ranges.





Short-circuit protection of wiring

Type	Max. setting		Protected min. cross-section (mm ²) at 380 / 415 V, 50 Hz					
		6	4	2.5	1.5	1	0.75	
	4.0	•	•	•	•	•	•	
CTI 15	6.3	•	•	•	•	•	•	
CILIS	10.0	•	•	•	•	•		
	16.0	•	•	•	•			

Protection of PVC-insulated wires against overload and short-circuiting, in accordance with IEC 364 and CENELEC harmonizing documents 384-3 and 384-4.

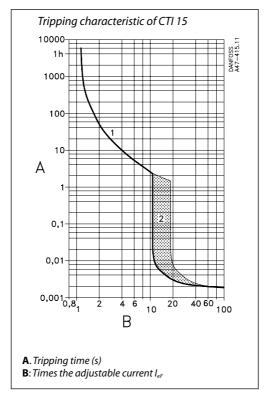
Overload protection is given by the adjustable thermal circuit breakers in CTI 15 motor starters. The highest possible release current is therefore significantly lower than with overload protection by fuses. The magnetic trips with fixed setting that rapidly open the main contacts take over protection in the event of short-circuiting. The low total release time ensures that heating generated in leads by short-circuiting is limited to a minimum.

Further information is contained in national regulations.

Setting in short-circuit protection application In many cases, CTI 15 are used exclusively for short-circuit protection - overload protection being provided by thermal overload relays, e.g. in multi stage motors or star-delta starters with heavy start, and/or in reducing motor lead cross-section. Here, the current value can be set 20% higher than the operating current so that only the thermal overload relays release when overload occurs.



Overload protection of motors



1. Thermal tripping current

The adjustable, current-dependent, delayed bimetal breakers guarantee motor overload protection.

The graph gives the average value at 20°C ambient temperature, from the cold condition. When the unit has warmed up, the release time is less or equal to the release time in the cold condition.

The accurate adjustment ensures motor protection even in the event of phase failure.

2. Magnetic tripping current

The electromagnetic, instantaneous high-speed trips react at a fixed response current. At the highest setting value this corresponds to 11 times the set current for CTI 15. At a lower setting it is correspondingly higher.

Short-circuit protection

It has become more and more general to short-circuit-protect panels with circuit breakers rather than fuses. The clear advantages of "fuse-free" installations are:

- Space saving
- Cut-out in all three phases in the event of short-circuiting.
- No problems with non-convertible fuse types when exporting electrical equipment.

Danfoss circuit breakers CTI 15 conform to IEC 947-2 and are tested in accordance with EN 60947-2. Because of their fast reaction times and reliability they are particularly suitable for the short-circuit protection of panels.



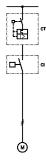


Fuseless coordination tables

Circuit breakers and contactors

 $I_{g} = 10/50 \text{ kA}$ Prospective short circuit current: 380 - 415 V/ 50 Hz Voltage:

Overload and short circuit protection with circuit breaker type: CTI Short circuit coordination:



	Short circuit coordination type T1
Contactor type	Test current "r" 11 and $I_q = 50$ kA
	Maximum CTI - range A
CI 4-2, CI 4-5, CI 4-9	16 ²⁾
CI 6, CI 9	16 ²⁾
CI 12, CI 15	16 ²⁾
CI 16	16 ²⁾
CI 20, CI 25	16 ²⁾

Short circuit test current according to EN 60947-4 (see table page 8) Fuses should be installed in the front of CTI 15 with higher ratings than 6.3 A when rated service breaking capacity exceed values in tables page 9.

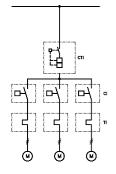
Fuseless coordination tables

Circuit breakers, contactors and thermal overload relays (several groups)

Prospective short circuit current: $I_a = 50 \text{ kA}$

380-415 V/ 50 Hz Voltage:

Overload protection with thermal overload relay type: ΤI Short circuit protection with circuit breaker type: CTI Short circuit coordination: T1



Contactor	Thermal overload relay	Test current "r"1) and $I_a = 50 \text{ kA}$
type	Range A	Maximum CTI - range A
CI 4-5, CI 6, CI 9	0.13 - 0.20	
CI 4-5, CI 6, CI 9	0.19 - 0.29	
CI 4-5, CI 6, CI 9	0.27 - 0.42	CTI 15 - 16 A ²⁾
CI 4-5, CI 6, CI 9	0.4 - 0.62	
CI 4-5, CI 6, CI 9	0.6 - 0.92	
CI 4-5, CI 6, CI 9	0.85 - 1.3	
CI 4-5, CI 6, CI 9	1.2 - 1.9	
CI 4-5, CI 6, CI 9	1.8 - 2.8	
CI 4-5, CI 6, CI 9	2.7 - 4.2	CTI 15 - 16 A ²⁾
CI 4-5, CI 6, CI 9	4 - 6.2	
CI 4-9, CI 9	6 - 9.2	
CI 12, CI 15	8 - 12	
CI 15, CI 16	11 - 16	CTI 15 - 16 A ²⁾

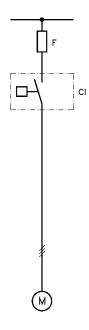
1) Short circuit test current according to EN 60947-4 (see table page 8)

 2) Fuses should be installed in the front of CTI 15 with higher ratings than 6.3 A when rated service breaking capacity exceed values in tables on page 9.





Coordination tables with fuses



Contactors

Prospective short circuit current:

Voltage:

Overload and short circuit protection with fuse types: Short circuit coordination:

	Short circuit co	Short circuit coordination type				
	1	T1				
Contactor	Test C	Current				
type	"r" ¹⁾ and	I _q = 50 kA				
	gl,gL,gG	'T'				
	Α	Α				
CI 4-2, CI 4-5, CI 4-9	50	63				
CI 6, CI 9, CI 12, CI 15	50	63				
CI 16	80	80				
CI 20, CI 25	80	80				
CI 30	80	80				
CI 32	125	125				
CI 37, CI 45, CI 50	125	125				
CI 61, CI 73	250					
CI 105	250					
CI 141	315					
CI 170 EI	355					
CI 210 EI, CI 250 EI	500					
CI 300 EI, CI 420 EI	630					

¹⁾ Short circuit test current according to EN 60947-4 (see table page 7)

I_Q = 10/ 50 kA 380 - 415 V/ 50 Hz gl, gL, gG and 'T' (BS 88) T1

Coordination tables with fuses

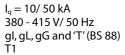
Thermal overload relays and contactors

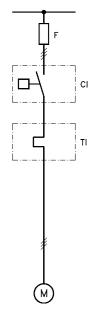
Prospective short circuit current:

Voltage:

Overload and short circuit protection with fuse types:

Short circuit coordination:





	l	Short circuit co	Short circuit coordination type			
	Thermal over-	T1				
Contactor	load relay	Test Current				
type		"r" ¹⁾ and	"r"1) and $I_q = 50 \text{ kA}$			
	A	gl,gL,gG	'T'			
	A	A	Α			
CI 4-5, CI 4-9, CI 6, CI 9	0.13-0.20	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	0.19-0.29	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	0.27 - 0.42	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	0.42 - 0.60	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	0.60 - 0.92	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	0.85 - 1.3	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	1.2 - 1.9	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	1.8-2.8	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	2.7 - 4.2	25	32			
CI 4-5, CI 4-9, CI 6, CI 9	4-6.2	35	40			
CI 4-9, CI 9	6-9.2	0	50			
CI 12, CI 15	8-12	63	63			
CI 15, CI 16	11-16	80	80			
CI 16, CI 20	15-20	80	80			
CI 25	19-25	80	80			
CI 30	24-32	80	80			
Cl 32	16-23	125	125			
Cl 32	22-32	125	125			
CI 37, CI 45	30-45	125	125			
CI 50	42-63	125	125			
CI 61	42-63		100			
CI 73	60-80		125			
CI 86	74-85		125			
CI 105	68-90					
CI 105	85 - 110					
CI 85, CI 105	20-180	250				
CI 140, CI 140 EI	20-180	315				
CI 170, CI 170 EI	20 - 180	355				
CI 210, CI 250 EI	160 - 630	500				
CI 300, CI 420 EI	160 - 630	630				

 $^{^{\}mbox{\tiny 1}})$ Short circuit test current according to EN 60947-4 (see table page 7)

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Circuit breakers/ Manual motor starters CTI 15

Coordination tables with fuses or circuit breakers/MCB

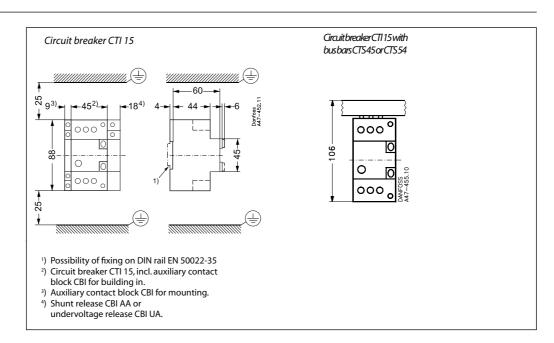
Auxiliary contacts

Prospective short-circuit current: $I_q = 1 \text{ kA}$

Coordination type "weld-free" Fuse, types gl, gL, gG, 'T' (BS 88)

	Au	Auxiliary contacts			Max. permissible fuse		MCCB	
Fau conit to on a				gl,gL,gG	'T'	Let-throug	Max.	
For unit type	Cli	Clip-on				energy	CTI-range	
				A	Α	A^2s	Α	
CI 6			•	10	16	400	2	
CI 4-2, CI 4-5, CI 4-9	CBM-			10	16	400	2	
			•	16	20	900	4	
CI 6, CI 9, CI 12, CI 15		S		6	10	130	1	
CI 16, CI 20, CI 25, CI 30	CB-	NO-NC		16	20	900	4	
CI 32, CI 37, CI 45, CI 50		EM-LB		25	32	3000	25	
CI 61, CI 73, CI 86	CBD -			10	16	400	2	
			•	25	32	3000	25	
CI 105, CI 141, CI 170 EI	CBC -		•	16	20	900	4	
CTI 15	CBI -			16	20	900	4	
CTI 100	CBI 100 -			16	20	900	4	

Dimensions Circuit breakers CTI



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